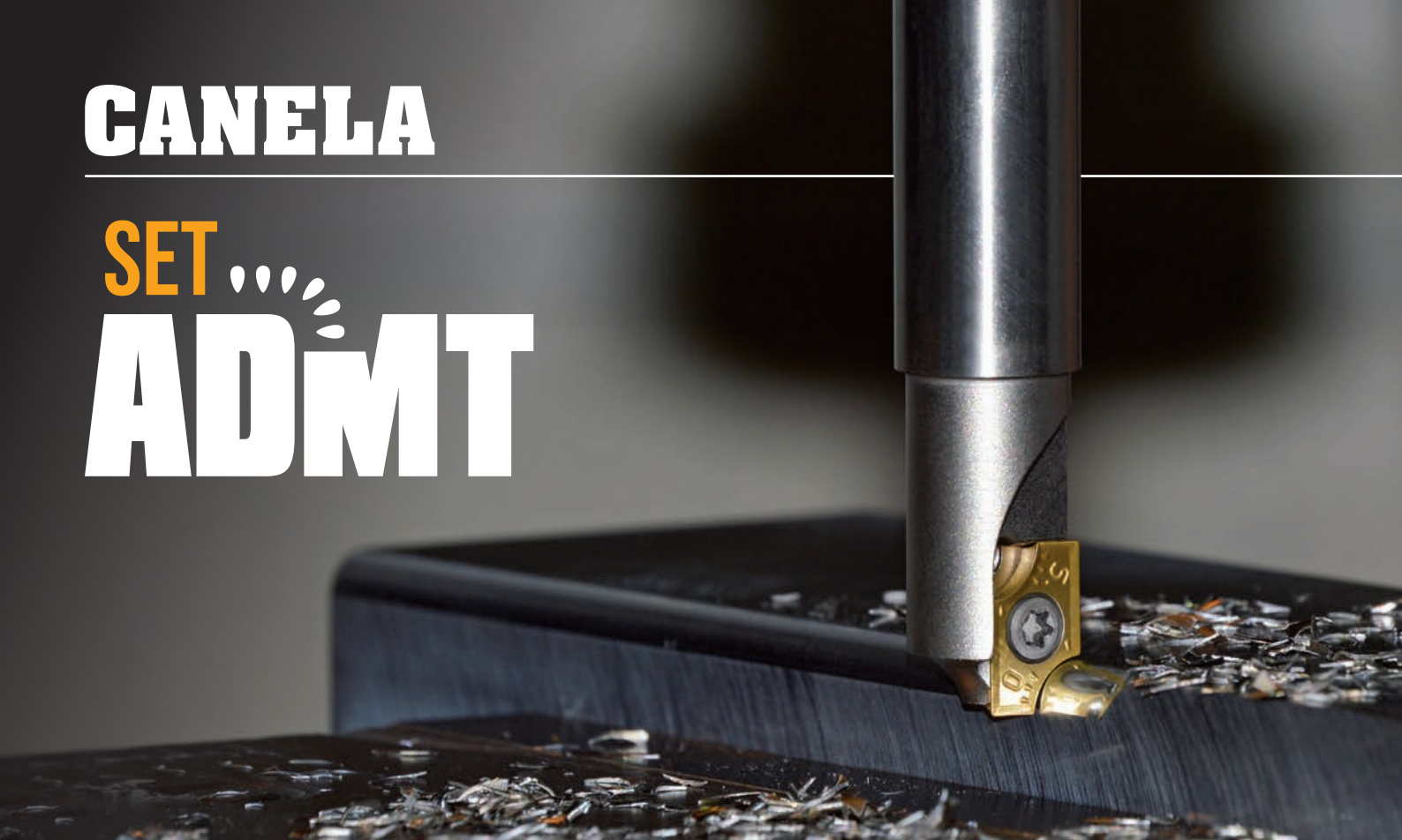


CANELA

SET ADMT



1235.07

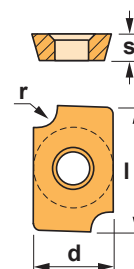
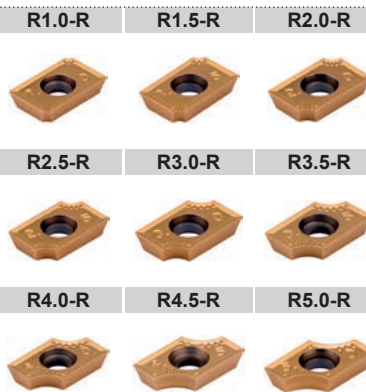
2 frese a 2 denti con raggio concavo + 18 inserti

Riferimento		d	D	L	L2	rmin	rmax	Dimensioni inserto
1235.07.02201	2	20	22	120	35	1,0	2,5	ADMT 1503R1.0 / 2.5
1235.07.02203	2	20	22	120	35	3,0	5,0	ADMT 1503R3.0 / 5.0

ADMT-R

Inserti con angolo di spoglia 15°

Riferimento	l	r	s	d
ADMT 1503R1.0	15,00	1.0	3,18	9,52
ADMT 1503R1.5	15,00	1.5	3,18	9,52
ADMT 1503R2.0	15,00	2.0	3,18	9,52
ADMT 1503R2.5	15,00	2.5	3,18	9,52
ADMT 1503R3.0	15,00	3.0	3,18	9,52
ADMT 1503R3.5	15,00	3.5	3,18	9,52
ADMT 1503R4.0	15,00	4.0	3,18	9,52
ADMT 1503R4.5	15,00	4.5	3,18	9,52
ADMT 1503R5.0	15,00	5.0	3,18	9,52



TIN25

Composizione rivestimento



TiN-TiC-TiN

Grado rivestito in CVD con TiN-TiC-TiN. Lo spessore del rivestimento è di 3-5 micron, da utilizzare su acciaio, acciaio legato e acciaio inossidabile, con o senza refrigerazione.