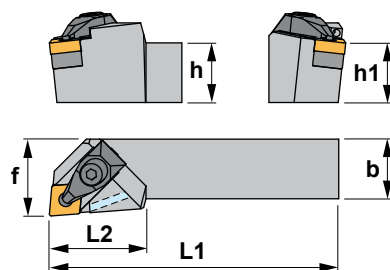
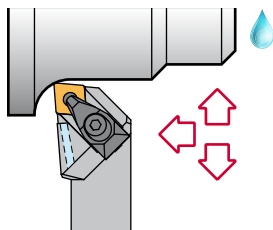


flow-master

DWLN R2525M08-A

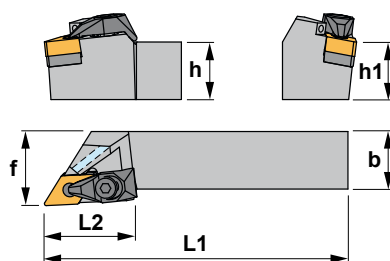
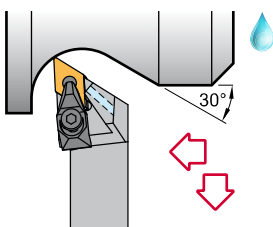
CANELA



DCLN 95°-A

Reference	h=h1	b	L1	f	Insert size						
DCLN R/L 2020 K12-A	20	20	125	25	CN.. 1204..	ICSN-442	1766	2712	1696	4295	5004
DCLN R/L 2525 M12-A	25	25	150	32	CN.. 1204..	ICSN-442	1766	2712	1696	4295	5004
DCLN R/L 3232 P12-A	32	32	170	40	CN.. 1204..	ICSN-442	1766	2712	1696	4295	5004
DCLN R/L 2525 M16-A	25	25	150	32	CN.. 1606..	ICSN-533	1768	2716	1696	4295	5004
DCLN R/L 3232 P16-A	32	32	170	40	CN.. 1606..	ICSN-533	1768	2716	1696	4295	5004

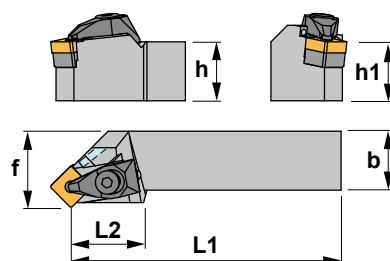
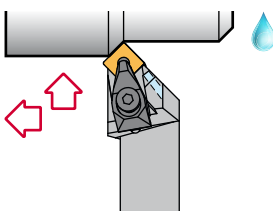
Negative 80° rhombic inserts.



DDJN 93°-A

Reference	h=h1	b	L1	f	Insert size						
DDJN R/L 2020 K11-A	20	20	125	25	DN.. 1104..	IDSN-322	1764	2708	1695	4294	5004
DDJN R/L 2020 K15-A	20	20	125	25	DN.. 1506..	IDSN-432	1766	2712	1696	4295	5004
DDJN R/L 2525 M15-A	25	25	150	32	DN.. 1506..	IDSN-432	1766	2712	1696	4295	5004
DDJN R/L 3232 P15-A	32	32	170	40	DN.. 1506..	IDSN-432	1766	2712	1696	4295	5004

Negative 55° rhombic inserts.

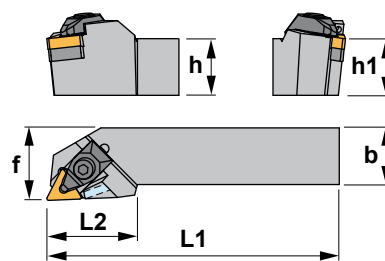


DSSN 45°-A

Reference	h=h1	b	L1	f	Insert size						
DSSN R/L 2020 K12-A	20	20	125	25	SNM.. 1204..	ISSN-442	1766	2712	1696	4295	5004
DSSN R/L 2525 M12-A	25	25	150	32	SNM.. 1204..	ISSN-442	1766	2712	1696	4295	5004
DSSN R/L 3232 P19-A	32	32	170	40	SNM.. 1906..	ISSN-633	1770	2719	1696	4295	5004

Negative square inserts.

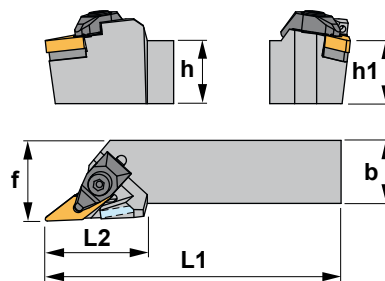
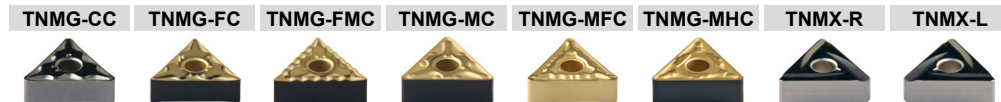




DTJN 93°-A

Reference	h=h1	b	L1	f	Insert size						
DTJN R/L 2020 K16-A	20	20	125	25	TNM.. 1604..	ITSN-342	1764	2708	1695	4294	5004
DTJN R/L 2525 M16-A	25	25	150	32	TNM.. 1604..	ITSN-342	1764	2708	1695	4294	5004

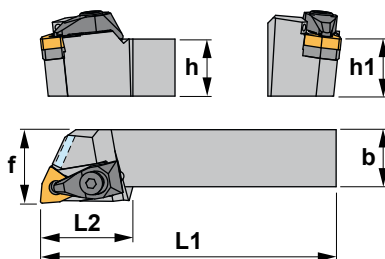
Negative triangular inserts.



DVJN 93°-A

Reference	h=h1	b	L1	f	Insert size						
DVJN R/L 2020 K16-A	20	20	125	25	VN.. 1604..	IVSN-322	1764	2708	1695	4294	5004
DVJN R/L 2525 M16-A	25	25	150	32	VN.. 1604..	IVSN-322	1764	2708	1695	4294	5004
DVJN R/L 3232 P16-A	32	32	170	40	VN.. 1604..	IVSN-322	1764	2708	1695	4294	5004

Negative 35° rhombic inserts.



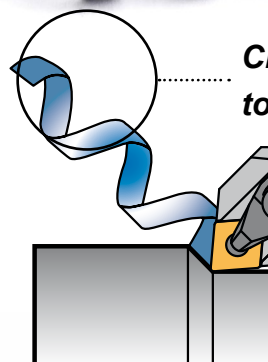
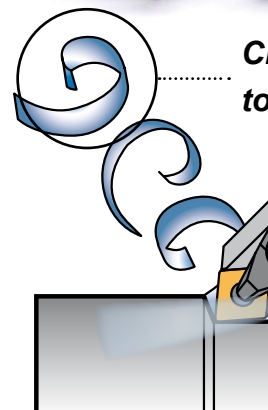
DWLN 95°-A

Reference	h=h1	b	L1	f	Insert size						
DWLN R/L 2020 K06-A	20	20	125	25	WNMG 0604..	IWSN-322	1764	2708	1695	4294	5004
DWLN R/L 2020 K08-A	20	20	125	25	WNMG 0804..	IWSN-433	1766	2712	1696	4295	5004
DWLN R/L 2525 M08-A	25	25	150	32	WNMG 0804..	IWSN-433	1766	2712	1696	4295	5004
DWLN R/L 3232 P08-A	32	32	170	38	WNMG 0804..	IWSN-433	1766	2712	1696	4295	5004

Negative 80° trigon inserts.



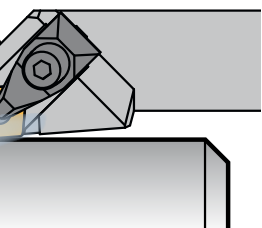
flow-r



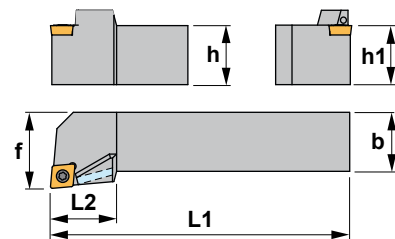
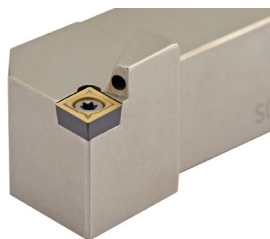
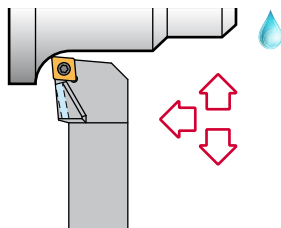
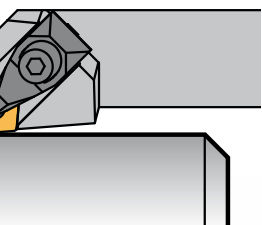
master



Chip with Flow-Master toolholder



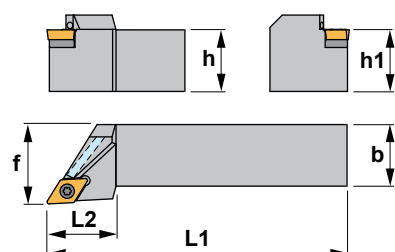
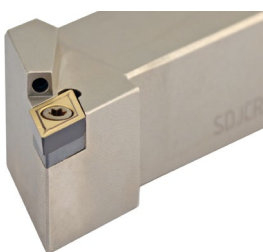
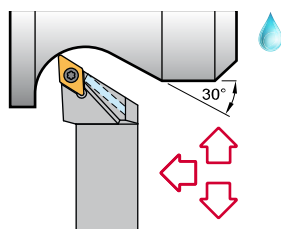
Chip with conventional toolholder



SCLC 95°-A

Reference	h=h1	b	L1	f	Insert size		
SCLC R/L 2020 K09-A	20	20	125	25	CC.. 09T3..	1240	5515
SCLC R/L 2525 M09-A	25	25	125	32	CC.. 09T3..	1240	5515

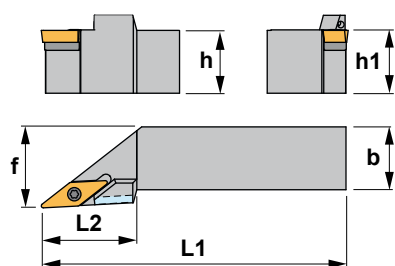
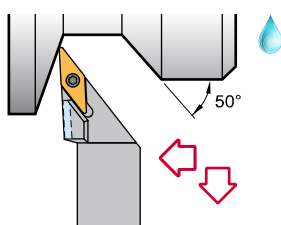
Positive 7° clearance - 80° rhombic inserts.



SDJC 93°-A

Reference	h=h1	b	L1	f	Insert size				
SDJC R/L 2020 K11-A	20	20	125	25	DC.. 11T3..	1335	5516	3714	1750
SDJC R/L 2525 M11-A	25	25	150	32	DC.. 11T3..	1335	5516	3714	1750

Positive 7° clearance - 55° rhombic inserts.



SVJC 93°-A

Reference	h=h1	b	L1	f	Insert size				
SVJC R/L 2020 K11-A	20	20	125	25	VC.. 1103..	1225	5507	-	-
SVJC R/L 2020 K16-A	20	20	125	25	VC.. 1604..	1335	5516	3718	1750
SVJC R/L 2525 M16-A	25	25	150	32	VC.. 1604..	1335	5516	3718	1750

Positive 7° clearance - 35° rhombic inserts.





Improve your productivity

The Flow-Master coolant system works by delivering the machine coolant with maximum efficiency. The volume and speed of coolant coming out direct to the insert cutting edge improves machining performance.

Flow-Master tooling is extremely effective removing heat from the cutting edge, cooling the chips rapidly and helping to break it faster. Chips with poor heat removal are malleable and flexible, not breaking properly and adding extra heat to the cutting edge.

Performance improvement up to 50% with 70 bar pressure

■ Main Benefits

- Increased speeds and feeds
- Extended tool life
- Improved surface finish
- Better chip control and evacuation
- Easy system without spare parts



flow-master

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