

# SET *STXNR*

# X

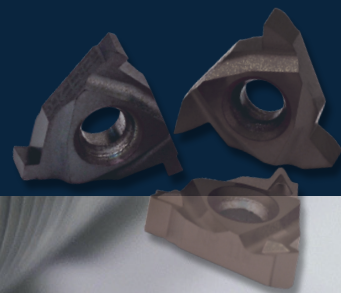
SERIES

EFFECTIVITAT EN EL COST

CONTROL DE FERRITJA MILLORAT

UNA SOLUCIÓ PER A TOT TIPUS DE MATERIALS

*SINTERITZAT*



Disponible en  $\varnothing 20$  and  $\varnothing 25$

SET *STXNR20-ERM* SET *STXNR25-ERM*



1 STXNR  
+  
7 INSERTS

## STXN 90°

| Reference<br>Referència | h=h1 | b  | L1  | L2 | f  | Insert size<br>Mida plaqueta |  |
|-------------------------|------|----|-----|----|----|------------------------------|-------------------------------------------------------------------------------------|
| STXN R/L 2020 K16       | 20   | 20 | 125 | 28 | 25 | 16 ER/L..                    | 0,400                                                                               |
| STXN R/L 2525 M16       | 25   | 25 | 150 | 28 | 32 | 16 ER/L..                    | 0,700                                                                               |

| Reference<br>Referència |  |  |  |  |  | Nm  |
|-------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----|
| STXN R/L 2020 K16       | SA3                                                                                 | 5510                                                                                | YE3                                                                                 | YI3                                                                                 | SY3                                                                                 | 2.0 |
| STXN R/L 2525 M16       | SA3                                                                                 | 5510                                                                                | YE3                                                                                 | YI3                                                                                 | SY3                                                                                 | 2.0 |

**WARNING!!** Because of large thread profile, modification may have to be made to the toolholder to achieve full depth of thread.  
**ATENCIÓ!!** És possible que hàgiu de modificar l'eina per aconseguir la profunditat total de la rosca, en cas que el perfil de la rosca sigui massa gran.

## E R/L

Triangular negative inserts for external threading.  C03,05,08,10  
 Plaquetes triangulars negatives per rosca exterior.

| Reference / Ref. | l     | d    |
|------------------|-------|------|
| 16 ER/L..        | 16,00 | 9,52 |

16ERM-100ISOTL20  
 16ERM-125ISOTL20  
 16ERM-150ISOTL20  
 16ERM-200ISOTL20  
 16ERM-250ISOTL20  
 16ERM-300ISOTL20  
 16ERM-AG60TL20