

SET *STXNR*

X

SERIES

Increases flexibility in tool setup and arrangement.

Allows the use of otherwise unused radial tool holders on the turret.

Can be used on both manual and CNC lathes.

SINTERED



Available in $\nabla 20$ and $\nabla 25$

SET *STXNR20-ERM* SET *STXNR25-ERM*



1 STXNR
+
7 INSERTS

STXN 90°

Reference Referència	h=h1	b	L1	L2	f	Insert size Mida plaqueta	
STXN R/L 2020 K16	20	20	125	28	25	16 ER/L..	0,400
STXN R/L 2525 M16	25	25	150	28	32	16 ER/L..	0,700

Reference Referència						Nm
STXN R/L 2020 K16	SA3	5510	YE3	YI3	SY3	2.0
STXN R/L 2525 M16	SA3	5510	YE3	YI3	SY3	2.0

WARNING!! Because of large thread profile, modification may have to be made to the toolholder to achieve full depth of thread.
ATENCIÓ!! És possible que hagi de modificar l'eina per aconseguir la profunditat total de la rosca, en cas que el perfil de la rosca sigui massa gran.

E R/L		
Triangular negative inserts for external threading. C03,05,08,10 Plaquetes triangulars negatives per roscat exterior.		
Reference / Ref.	l	d
16 ER/L..	16,00	9,52

16ERM-100ISOTL20
16ERM-125ISOTL20
16ERM-150ISOTL20
16ERM-200ISOTL20
16ERM-250ISOTL20
16ERM-300ISOTL20
16ERM-AG60TL20